

Certificate of Calibration



Illiana Instrumentation Service LLC
1831 Govert Drive
Scherverville, IN 46375



Cert #: 6592 Rev. 1 Item # 1228 Certificate Date: 12/1/2022

CUSTOMER

ILLIANA INSTRUMENTATION SERVICE LLC
1831 GOVERT DRIVE
SCHERERVILLE, IN 46375

Purchase Order:

EQUIPMENT INFORMATION

Item # 1228 Calibration Result: PASS
Manufacturer FLUKE
Model Number 744
Serial Number 7607012
Equip. Location MOBILE
Description PROCESS CALIBRATOR

CALIBRATION INFORMATION

Date received: 12/1/2022 Cal Date: 12/1/2022 Cal. Interval 3 MONTHS Cal. Due Date: 3/1/2023
Technician: CODY NIMON Temperature: 70 F Humidity 32 Cal location LAB
Tag

Department: LAB

Notes:

Problems: None

Adjustments None

Equipment Notes

Sensitivity OKAY

Initial modification offset 0

Final modification offset 0

Note: If the modification offset is not zero, readings reflect zero.

Limitations NONE

Accuracy VARIES BY POINT

Quality and traceability statements

This certifies that the above equipment was calibrated using appropriate Illiana Instrumentation technical procedures. At planned intervals, Illiana Instrumentation standards are calibrated by comparison to or measurement against standards which are traceable to the SI units through the NIST or other recognized national measurement institutes or international standard bodies. The results in this report relate only to the item(s) calibrated. If so indicated above, detailed calibration results are attached to this certificate. These results are part of this certificate and this certificate shall not be reproduced except in full, without the written approval of Illiana Instrumentation. Any number of factors not under the control of the calibration laboratory may cause the calibration of the above item(s) to drift before the recommended recalibration date. Supporting documentation relative to traceability and technical procedures used is on file and is available for examination upon request and approval of our quality assurance manager. The above uncertainties represent an expanded uncertainty expressed at approximately 95% confidence level using a coverage factor of k=2. The certificate date on this report constitutes the issue date. Pass/Fail criteria does not take into account measurement uncertainty.

Calibrated By:

Approved By:

Laura Grolla

Customer Approval _____

Cert #: 6592 Rev. 1 Item # 1228 Certificate Date: 12/1/2022

Calibration Data

Values found OOT and adjusted are indicated by "A" and items left OOT are indicated by "F"

Group	Description	Nominal	Lower Tol.	Upper Tol.	As Found	As Left	Units	Uncert.	OOT
MEASURE	TYPEK	-180.0	-180.6	-179.4	-179.9	-179.9	°C	0.19	
MEASURE	TYPEK	0.0	-0.6	0.6	0.0	0.0	°C	0.19	
MEASURE	TYPEK	400.0	399.4	400.6	399.9	399.9	°C	0.19	
MEASURE	TYPEK	800.0	799.2	800.8	799.9	799.9	°C	0.19	
MEASURE	TYPEK	1000.0	999.0	1001.0	999.9	999.9	°C	0.19	
MEASURE	TYPEK	1300.0	1298.7	1301.3	1299.9	1299.9	°C	0.19	
					0	0			
SIMULATE	TYPEK	-180.00	-180.60	-179.40	-179.85	-179.85	°C	0.16	
SIMULATE	TYPEK	0.00	-0.60	0.60	-0.01	-0.01	°C	0.16	
SIMULATE	TYPEK	400.00	399.40	400.60	399.98	399.98	°C	0.16	
SIMULATE	TYPEK	800.00	799.20	800.80	799.99	799.99	°C	0.16	
SIMULATE	TYPEK	1000.00	999.00	1001.00	999.98	999.98	°C	0.16	
SIMULATE	TYPEK	1300.00	1298.70	1301.30	1299.97	1299.97	°C	0.16	
MEASURE	TYPEJ	-210.0	-210.6	-209.4	-210.2	-210.2	°C	0.17	
MEASURE	TYPEJ	0.0	-0.6	0.6	-0.2	-0.2	°C	0.17	
MEASURE	TYPEJ	300.0	299.4	300.6	299.8	299.8	°C	0.17	
MEASURE	TYPEJ	600.0	599.4	600.6	599.8	599.8	°C	0.17	
MEASURE	TYPEJ	900.0	899.1	900.9	899.8	899.8	°C	0.17	
MEASURE	TYPEJ	1200.0	1198.8	1201.2	1199.7	1199.7	°C	0.17	
SIMULATE	TYPEJ	-210.00	-210.60	-209.40	-209.81	-209.81	°C	0.13	
SIMULATE	TYPEJ	0.00	-0.60	0.60	0.11	0.11	°C	0.13	
SIMULATE	TYPEJ	300.00	299.40	300.60	300.13	300.13	°C	0.13	
SIMULATE	TYPEJ	600.00	599.40	600.60	600.13	600.13	°C	0.13	
SIMULATE	TYPEJ	900.00	899.10	900.90	900.10	900.10	°C	0.13	
SIMULATE	TYPEJ	1200.00	1198.80	1201.20	1200.18	1200.18	°C	0.13	
MEASURE	YPES	0.0	-0.6	0.6	-0.3	-0.3	°C	0.67	
MEASURE	YPES	400.0	399.4	400.6	399.8	399.8	°C	0.58	
MEASURE	YPES	800.0	799.2	800.8	799.9	799.9	°C	0.58	
MEASURE	YPES	1200.0	1198.8	1201.2	1199.9	1199.9	°C	0.58	
MEASURE	YPES	1600.0	1598.4	1601.6	1599.9	1599.9	°C	0.58	
MEASURE	YPES	1767.0	1765.2	1768.8	1766.7	1766.7	°C	0.58	



Illiana Instrumentation Service LLC
 1831 Govert Drive
 Schererville, IN 46375



Cert #: 6592 Rev. 1 Item # 1228 Certificate Date: 12/1/2022

Group	Description	Nominal	Lower Tol.	Upper Tol.	As Found	As Left	Units	Uncert.	OOT
SIMULATE	TYPES	0.00	-0.60	0.60	-0.10	-0.10	°C	0.66	
SIMULATE	TYPES	400.00	399.40	400.60	399.91	399.91	°C	0.55	
SIMULATE	TYPES	800.00	799.20	800.80	799.86	799.86	°C	0.55	
SIMULATE	TYPES	1200.00	1198.80	1201.20	1199.96	1199.96	°C	0.55	
SIMULATE	TYPES	1600.00	1598.40	1601.60	1599.95	1599.95	°C	0.55	
SIMULATE	TYPES	1767.00	1765.20	1768.80	1766.91	1766.91	°C	0.55	
MEASURE	TYPEN	-100.0	-100.6	-99.4	-100.3	-100.3	°C	0.2	
MEASURE	TYPEN	0.0	-0.6	0.6	-0.3	-0.3	°C	0.2	
MEASURE	TYPEN	300.0	299.4	300.6	299.7	299.7	°C	0.2	
MEASURE	TYPEN	600.0	599.4	600.6	599.7	599.7	°C	0.2	
MEASURE	TYPEN	900.0	899.1	900.9	899.8	899.8	°C	0.2	
MEASURE	TYPEN	1300.0	1298.7	1301.3	1299.6	1299.6	°C	0.2	
SIMULATE	TYPEN	-100.00	-100.60	-99.40	-99.69	-99.69	°C	0.18	
SIMULATE	TYPEN	0.00	-0.60	0.60	0.26	0.26	°C	0.18	
SIMULATE	TYPEN	300.00	299.40	300.60	300.24	300.24	°C	0.18	
SIMULATE	TYPEN	600.00	599.40	600.60	600.22	600.22	°C	0.18	
SIMULATE	TYPEN	900.00	899.10	900.90	900.21	900.21	°C	0.18	
SIMULATE	TYPEN	1300.00	1298.70	1301.30	1300.24	1300.24	°C	0.18	
MEASURE	TYPET	-200.0	-200.6	-199.4	-200	-200	°C	0.74	
MEASURE	TYPET	0.0	-0.6	0.6	0.1	0.1	°C	0.73	
MEASURE	TYPET	100.0	99.4	100.6	100.1	100.1	°C	0.73	
MEASURE	TYPET	200.0	199.4	200.6	200	200	°C	0.73	
MEASURE	TYPET	300.0	299.4	300.6	300.1	300.1	°C	0.73	
MEASURE	TYPET	400.0	399.4	400.6	400.0	400.0	°C	0.73	
SIMULATE	TYPET	-200.00	-200.60	-199.40	-200.30	-200.30	°C	0.73	
SIMULATE	TYPET	0.00	-0.60	0.60	-0.21	-0.21	°C	0.33	
SIMULATE	TYPET	100.00	99.40	100.60	99.90	99.90	°C	0.33	
SIMULATE	TYPET	200.00	199.40	200.60	199.89	199.89	°C	0.33	
SIMULATE	TYPET	300.00	299.40	300.60	299.91	299.91	°C	0.33	
SIMULATE	TYPET	400.00	399.40	400.60	399.93	399.93	°C	0.33	



Illiana Instrumentation Service LLC
 1831 Govert Drive
 Schererville, IN 46375



Cert #: 6592 Rev. 1 Item # 1228 Certificate Date: 12/1/2022

Group	Description	Nominal	Lower Tol.	Upper Tol.	As Found	As Left	Units	Uncert.	OOT
MEASURE	mVDC 110 RANGE	0.000	-0.017	0.017	0.002	0.002	mVDC	0.0033	
MEASURE	mVDC	100.000	99.959	100.042	100.004	100.004	mVDC	0.0033	
MEASURE	mVDC	-100.000	-100.042	-99.959	-100.007	-100.007	mVDC	0.0033	
MEASURE	VDC 1.1 RANGE	0.00000	-0.00006	0.00006	0.00002	0.00002	VDC	0.000033	
MEASURE	VDC	1.00000	0.99970	1.00081	1.00009	1.00009	VDC	0.00045	
MEASURE	VDC 11 RANGE	0.0000	-0.0006	0.0006	0.0000	0.0000	VDC	0.000033	
MEASURE	VDC	10.0000	9.9970	10.0031	10.0008	10.0008	VDC	0.005	
MEASURE	MADC 30 mA RANGE	4.0000	3.9963	4.0037	3.9990	3.9990	maDC	0.0016	
MEASURE	MADC	20.0000	19.9947	20.0053	19.9980	19.9980	maDC	0.0016	
MEASURE	OHMS 11 RANGE	0.000	-0.050	0.050	0.032	0.032	Ohm	0.042	
MEASURE	OHMS 11 RANGE	10.000	9.945	10.055	10.028	10.028	Ohm	0.025	
MEASURE	OHMS 110 RANGE	0.00	-0.05	0.05	0.040	0.040	Ohm	0.042	
MEASURE	OHMS 110 RANGE	100.00	99.90	100.10	100.030	100.030	Ohm	0.025	
MEASURE	OHMS 1100 RANGE	0.00	-0.50	0.50	0.000	0.000	Ohm	0.042	
MEASURE	OHMS 1100 RANGE	1000	999	1001	1000	1000	Ohm	0.34	
SOURCE	MVDC	100.000	99.985	100.016	100.002	100.002	mVDC	0.01	
SOURCE	MVDC	120.000	119.933	120.067	120.000	120.000	mVDC	0.062	
SOURCE	MVDC	1000.00	999.85	1000.16	1000.03	1000.03	mVDC	0.53	
SOURCE	MVDC	14000.0	13997.9	14002.2	14000.0	14000.0	mVDC	5.8	
SOURCE	MADC	2.0000	1.9965	2.0035	2.0013	2.0013	maDC	0.01	
SOURCE	MADC	4.0000	3.9963	4.0037	4.0022	4.0022	maDC	0.01	
SOURCE	MADC	22.0000	21.9945	22.0055	22.0010	22.0010	maDC	0.012	
SOURCE	OHMS 11 RANGE	0.100	0.080	0.120	0.103	0.103	Ohm	0.02	
SOURCE	OHMS 11 RANGE	1.000	0.980	1.020	1.003	1.003	Ohm	0.02	
SOURCE	OHMS 11 RANGE	10.000	9.979	10.021	10.002	10.002	Ohm	0.02	
SOURCE	OHMS 110 RANGE	20.000	19.958	20.042	20.002	20.002	Ohm	0.02	
SOURCE	OHMS 110 RANGE	100.000	99.950	100.050	99.999	99.999	Ohm	0.02	
SOURCE	OHMS 1100 RANGE	200.000	199.460	200.540	199.972	199.972	Ohm	0.11	
SOURCE	OHMS 1100 RANGE	1000.00	999.30	1000.70	999.83	999.83	Ohm	0.11	



Illiana Instrumentation Service LLC
 1831 Govert Drive
 Schererville, IN 46375



Cert #: 6592 Rev. 1 Item # 1228 Certificate Date: 12/1/2022

Group	Description	Nominal	Lower Tol.	Upper Tol.	As Found	As Left	Units	Uncert.	OOT
SOURCE	K OHMS 11K RANG	2.0000	1.9944	2.0056	1.9999	1.9999	kOhm	0.0011	
MEASURE	RTD PLT 100 OHM	-180.0	-180.3	-179.7	-179.9	-179.9	DEG C.	0.63	
MEASURE	385 CURVE	100.0	99.5	100.5	100.0	100.0	DEG C.	0.049	
SOURCE	RTD OHMS 385	100.0	99.5	100.5	99.990	99.990	DEG C.	0.049	

Standards Used

I.D.	Model	Description	Manufacturer	Serial No.
1546	525B	TEMP/PRESSURE CALIBRATOR	FLUKE	2041092
1731	34401A	DIGITAL MULTIMETER	HEWLETT PACKARD/AGILENT	3146A27542

Procedures Used

Name	Description
WI-523 CALIBRATORS	WI-523 CALIBRATORS